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# **Monroe Grind 50 E**

# **OVERVIEW**

MONROE GRIND 50 E is a high-performance cutting and grinding oil.

### **APPLICATIONS**

MONROE GRIND 50 E performs extremely well on ALL metals including Aluminum, Stainless Steel and exotic alloys. MONROE GRIND 50 E can be used for centerless grinding, form grinding, creep feed grinding, plunge grinding, belt grinding and flute grinding. MONROE GRIND 50 E can also be used for light machining operations.

### RECOMMENDED CONCENTRATION

Use MONROE GRIND 50 E as received. Do Not mix MONROE GRIND 50 E with water.

# TYPICAL PROPERTIES

| Appearance              |  |  | Clear Amber liquid |
|-------------------------|--|--|--------------------|
| Residual Film           |  |  | Soft, oily         |
| Viscosity, cSt/40°C     |  |  | 10.0               |
| Specific Gravity @ 60°F |  |  | 0.86 ± 0.01        |
| Lbs/Gallon              |  |  | $7.14 \pm 0.1$     |
| Flash Point, COC °F     |  |  | >300               |