

LUBRI-KOOL 4800

Lubri-kool 4800 is a totally synthetic machining and grinding fluid with excellent extreme pressure lubrication. Lubri-kool 4800 contains a unique blend of water soluble additives, which provide lubricity for the toughest machining operations including sawing, turning and pipe threading yielding long tool life and excellent finishes. Lubri-kool 4800 provides rust protection of machined parts at concentrations as low as 3% by volume along with the ultimate cooling power of water. Being totally synthetic, lubri-kool 4800's clear solution allows for a clear view of the work and clean machines.

Features and Benefits

- Excellent lubricity for demanding operations
- Non foaming for maximum cooling in highly turbulent systems
- Rejects tramp oil for long life and easy waste treatment
- Rust preventive film is dry, invisible, and water washable
- Contains no phenols, nitrites or heavy metals
- Settles fines quickly to keep machines and work piece clean
- Low pH minimizes hazard for workers handling parts
- Contains a biocide to reduce odors and prolong sump life

Typical Properties

Appearance	Yellow liquid
Bulk Density	8.75 lbs/gal
Specific Gravity	1.05 @ 70°F
pH (@ 5% by volume)	9.3
Flash Point	None to boiling

Application Procedure

Lubri-kool 4800 should be used between 3 and 10 % by volume in central systems or individual sumps depending on lubricity required. Systems should thoroughly cleaned and sanitized prior to charging. The concentration can be determined by refractometer using a factor of 4.0 or by titration with mild acid.

Consult Material Safety Data Sheet for a full description of proper handling procedures.

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